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DECLARATION

Atty. Dkt. No.: 9432-000158

As a below named inventor, I hereby declare that:

My residence, mailing address and citizenship are as stated below next to my name,

I believe that I am the original and first inventor or inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Method of Laser Milling Using Constant Tool Path Algorithm

the specification of	which (check one)			
	is attached hereto. or was filed on October 8,			
	International Application (if applicable).	No. <u>10/266,934</u>	and was	amended or

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

I hereby claim foreign priority benefits under 35 U.S.C. §§ 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or any PCT international application having a filing date before that of the application on which priority is claimed:

	PRIOR FOREIGN AP	PLICATION(S)		
APPN. SERIAL NO.	COUNTRY	DATE FILED (MM/DD/YYYY)	PRIORITY CLAIM	
			Yes	No

DECLARATION AND POWER OF ATTORNEY

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. § 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY

I hereby appoint each practitioner at Customer No. 27572 ()) of Harness, Dickey & Pierce, P.L.C., my attorney with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

CORRESPONDENCE ADDRESS

I request the Patent and Trademark Office to direct all correspondence and telephone calls relative to this application to Customer No. 27572 (), Harness, Dickey & Pierce, P.L.C., P. O. Box 828, Bloomfield Hills, Michigan 48303 (248) 641-1600.

DECLARATION AND POWER OF ATTORNEY

Full name of sole or first inventor: Chen-Hsiung Cheng
Inventor's signature: Clan-Hourng Chen of
Date: 11/07/02
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Full name of a soud is intimuontan if any Vinbing Liv
Full name of second joint inventor, if any Xinbing Liu
Inventor's signature:
Date: $((/07/0))$
Residence: 3 Breezy Point Road, Acton, MA 01720
Citizenship: UNITED STATES
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Full name of third joint inventor, if any:
Inventor's signature:
Date:
Residence:
Citizenship:
Mailing Address:
Full name of fourth joint inventor, if any:
Inventor's signature:
Date:
Residence:
Citizenship:
Mailing Address:

ASSIGNMENT

Atty. Docket No. 9432-000158

WHEREAS, the undersigned, hereinafter referred to collectively as Assignor, has invented:

Method of Laser Milling Using Constant Tool Path Algorithm

for which	h Assig	nor is a	bout to make or has made United States or International application for patent
((a)		executed on even date preparatory to filing (each inventor should sign this Assignment on the same day as he/she signs the Declaration and Power of Attorney);
((b)		executed on,; or
((c)		filed on October 8, 2002, and assigned Serial No. 10/266,934 or PCT International Application No;
. ((d)		U.S. Patent No, issued; and
			atsushita Electric Industrial Co., Ltd., hereinafter referred to as Assignee, is in interest therein:
whereof Assigne States of United St the afor enjoyed extension assignm	is her e and of Amer States, resaid a by Assons the nent an	eby aclits succifica and the Parapplication signee reof as disale	FORE, for good and valuable consideration, the receipt and adequacy cnowledged, Assignor by these presents does sell, assign and transfer unto ressors in interest, the full and exclusive right, title and interest in the United all foreign countries, including the right to claim priority under the laws of the is Convention, and any foreign countries, to the said invention as described in on, said application for patent and all Letters Patent therefor to be held and to the full end of the term for which said Letters Patent are granted and any fully and entirely as the same would have been held by Assignor had this not been made, and the right to recover for past infringements of, or liabilities elating to any of said applications or patents resulting therefrom;
requeste States continua examina and to t	ed for tand in ation-in ation, other said ation, or support	the makall for all for part, di extensition di inventiont there	by covenants and agrees to execute all instruments or documents required or king and prosecution of any applications of any type for patent in the United eign countries including, but not limited to, any provisional, continuation, visional, renewal or substitute thereof, and as to letters patent any reissue, resion thereof, and for litigation regarding, or for the purpose of protecting title ion, the United States application for patent, or Letters Patent therefor, and to of, for the benefit of Assignee without further or other compensation than that
			by covenants that no assignment, sale or agreement or encumbrance has I into which would conflict with this Assignment; and
Letters country	Patent or cou ions as	of the intries f s afore	by requests the Commissioner of Patents and Trademarks to issue said United States of America to Assignee, and requests that any official of any oreign to the United States, whose duty it is to issue or grant patents and said, to issue said Letters Patent, Utility Model Registration or Inventor's
(Applica	Assignation No	or here	eby authorizes and requests my attorney to insert here in parentheses, filed) the filing date and application ation when known.

ASSIGNMENT

11/07/02	Chen-Hsiung Cher
Dated	Chen-Hsiung Cher (first inventor)
11/07/02	1
Dated	Xinbing Liu (second inventor)